



QTY.	PART NUMBER
1	SVOSTE-01-BASE
1	SVOSTE-02-MAIN FRAME
1	SVOSTE-03-CYLINDER
1	SVOSTE-04-CRANKSHAFT
1	SVOSTE-05-FLYWHEEL
1	SVOSTE-06-PISTON
2	SVOSTE-07-AIR HOSE COUPLING
1	SVOSTE-08-SPRING
2	SVOSTE-M3x5 GRUB SCREW
2	SVOSTE-M4 NUT
2	SVOSTE-M4 WASHER
1	SVOSTE-M4x40 ALLEN KEY
2	SVOSTE-M5 WASHER

NOTE: THE FOLLOWING PARTS SHOULD HAVE A SIZE FOR SIZE FIT (+/-0.01mm)
 1) PISTON AND CYLINDER
 2) PISTON HOLE AND CRANKPIN
 3) CYLINDER TOP HOLE AND M4x40 ALLEN KEY BOLT
 4) MAIN FRAME BOTTOM HOLE AND CRANK SHAFT
 WHERE IS INDICATED "PRESS FIT" THIS SHOULD BE AN INTERFERENCE FIT (+/- 0.1mm)
 ALL OTHER SIZES +/-0.2mm

KLEINE VERTIKALE EEN CILINDER OSCILLERENDE STOOMMACHINE

DESIGNER/BUILDER UNKNOWN/ONTWERPER/BOUWER ONBEKENT

TITLE	SMALL VERTICAL SINGLE CYLINDER OSCILLATING STEAM ENGINE
A3	

JDW DRAUGHTING SERVICES 12 BRIGHTWELL STREET PAKAPURA NEW ZEALAND TEL/FAX 0064-09-2988815 E-MAIL:dewaal@xtra.co.nz	DRAWN BY J.A.M. DE WAAL	PROJECTION AS SHOWN	DRAWING NUMBER SVOSTE 00	SHEET 00
ISSUED TO NVM	DATE JUNE 2009	SCALE 1:1 or AS SHOWN	CAD FILE	REV A
DESCRIPTION	DATE			